TG-RS6D60038

BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

- Passenger/Right Tyger Riser
- x1 Driver/Left Tyger Riser 1
- 22 Passenger Side Front/Driver Side Rear Mounting Brackets [C]
- Driver Side Front/Passenger Side Rear Mounting Brackets [A]
- Driver Side Center Mounting Bracket [B]
- Passenger Side Center Mounting Bracket [D]
- 16mm x 60mm Large Spacers

- x6 8mm Bolt Nut Plates
- x6 8mm Plastic Retainers
- x2 16mm x 34mm Small Spacers
- 8-1.25mm x 25mm Combo Bolts
- 4mm Hex Key
- 6-1.25mm x 25mm Button Head Bolts
- 20 6mm x 18mm x 1.6mm Flat Washers

6mm Flange Nuts

8-1.25mm x 30mm Hex Bolts

8mm x 24mm x 2mm Flat Washers

8mm Lock Washers

x6 8mm Hex Nuts

Parts List

Top View

ATTENTION: Refer to **(1)** and **(2)** labelling on the side of the tubes to determine Driver and Passenger Tyger Riser















Driver Side Tyger Riser















8mm Bolt **Nut Plates**

Driver Side Front / Passenger Side Rear Brackets





8mm Plastic Retainers

Small Spacers Small Spacers



6-1.25mm x 25mm **Button Head Bolts**





Flange Nuts

Hex Nuts





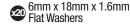




8-1.25mm x 25mm Combo Bolts

x6 8mm Hex Nuts

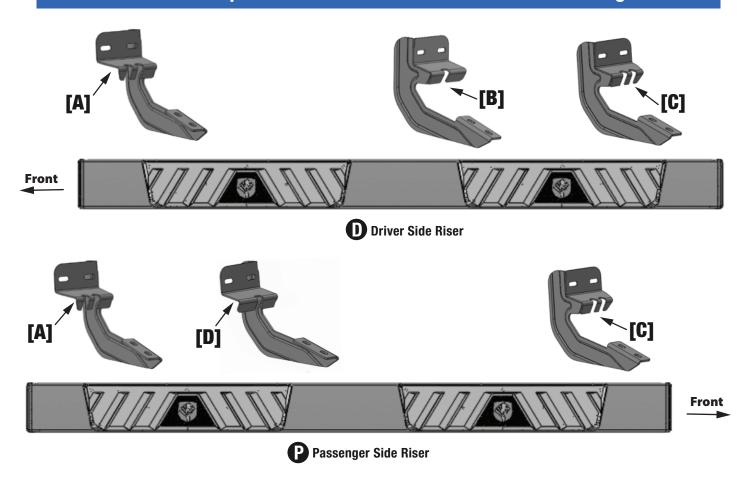


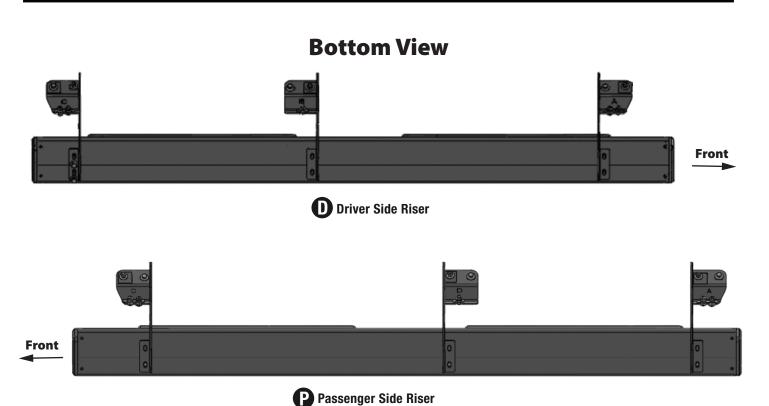




8mm x 24mm x 2mm Flat Washers

Reference the letters printed on the brackets to determine mounting locations



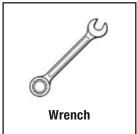


TOOLS REQUIRED





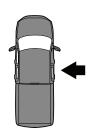






MOUNTING BRACKETS

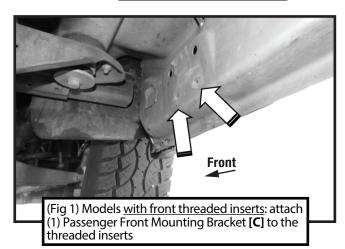
Follow (Fig 1-12) to attach the Mounting Brackets to the Passenger Side.

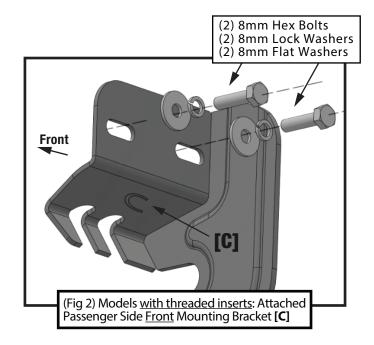




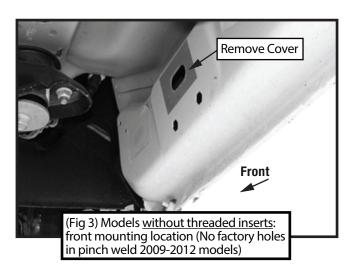
Passenger-side Front Mounting Area

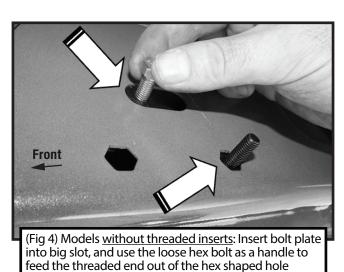
Models with threaded inserts:

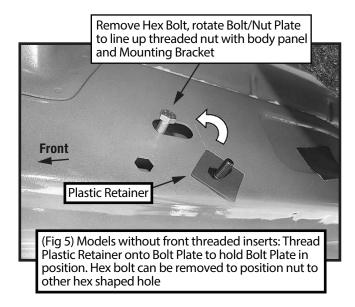


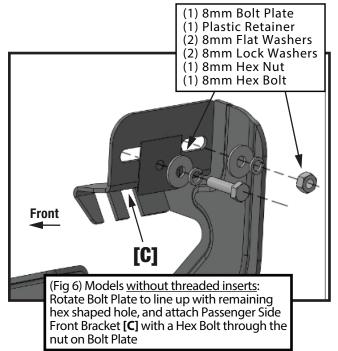


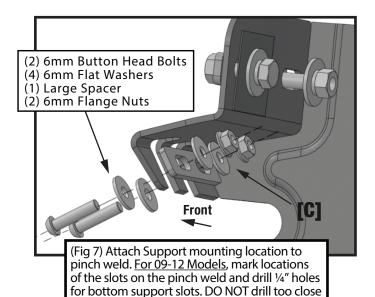
Models without threaded inserts:











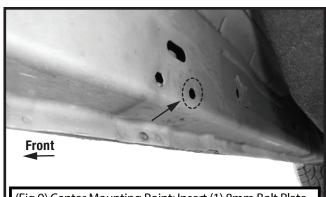
to the bottom edge of the pinch weld.



(Fig 8) Attached Passenger Side Front Mounting Bracket [C]

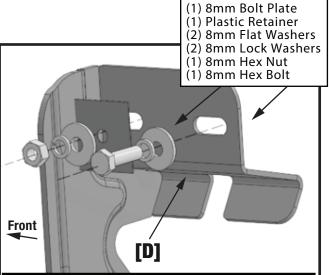


Passenger-side Center Mounting Area



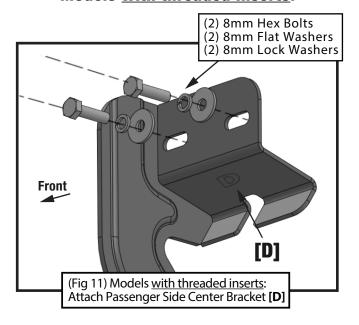
(Fig 9) Center Mounting Point: Insert (1) 8mm Bolt Plate into the lower right hole and line the threaded nut up to the rear hex hole, as previously shown

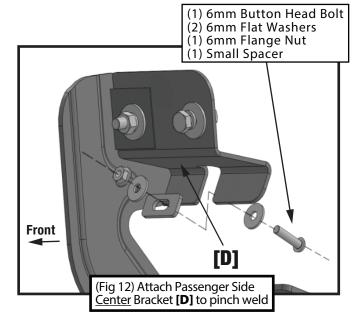
Models without threaded inserts:

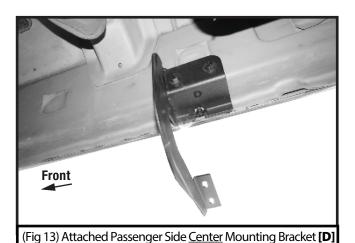


(Fig 10) Models without threaded inserts: Rotate Bolt Plate to line up with remaining hex shaped hole, and attach Passenger Side Center Bracket [D] with a Hex Bolt through the nut on Bolt Plate, continue to Fig12

Models with threaded inserts:



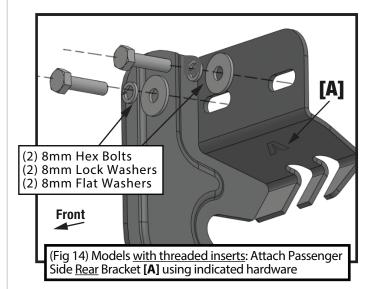






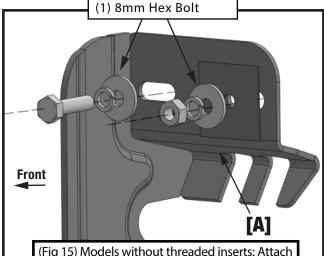
Passenger-side Rear Mounting Area

Models with threaded inserts:



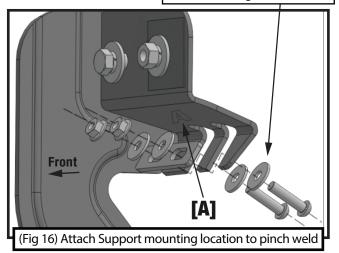
Models without threaded inserts:

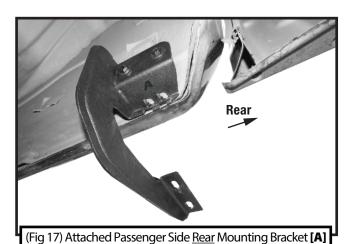
- (1) 8mm Bolt Plate
- (1) Plastic Retainer
- (2) 8mm Flat Washers
- (2) 8mm Lock Washers
- (1) 8mm Hex Nut
- (1) 8mm Hex Nut



(Fig 15) Models <u>without threaded inserts:</u> Attach Passenger Side <u>Rear</u> Bracket **[A]** using indicated hardware if there are no threaded inserts

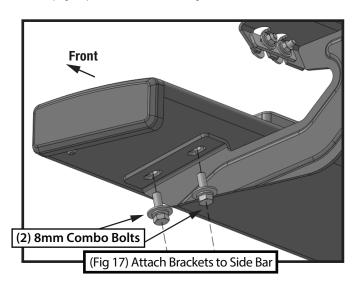
- (2) 6mm Button Head Bolts
- (4) 6mm Flat Washers
- (1) Large Spacer
- (2) 6mm Flange Nuts





STEP 2

Follow (Fig 17) to install the running board.



STEP 3

DRIVER SIDE

Repeat **STEPS 1-2** for driver side installation. Use <u>Front</u> Mounting Bracket [A] instead of [C]; Use <u>Center</u> Mounting Bracket [B] instead of [D]; Use <u>Rear</u> Mounting Bracket [C] instead of [A].



STEP 4

Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.